



- 1. Axial Adjustment (1 mm) by wedge component**
(Use Screw / Wedge WS359 / WP311)
- 2. Use Clamping Screw WS360 (5-6 Nm)**
- 3. Use Insert Screw RS2560 (RS2055 for WC Insert)**
- 4. Micron Adjustment** (Use Adjuster tool SB-ADJ107)
0.001 mm on diameter
Radial adjustment 0.3 mm
- 5. Smartbore electronic interface**
The internal electronic transducer is activated when the **Smartbore Adjuster** is connected.
- 6. Lubrication point**
Lubrication with a high quality Teflon-based grease should be used in accordance with the maintenance schedule overleaf.

Spares re-ordering	Rigibore Part Number
Insert Screw	RS2560 (RS2055 for WC Insert)
Axial Adjusting Screw/Wedge	WS359/WP311
Clamping Screw	WS360
Grease Gun w/grease	UFPG-00
Grease Cartridge Refill	UFP-RFL
Smartbore Adjuster	SB-ADJ107/SB-ADJ907/407 (N. America/world)
Remote Display	SB-RDA907/407 (N. America/world)
Recharger Kit	SB-CHR07