



Smartbore Plus Components			
1. Insert	2. Fine Adjustment Torx Screw	3. Electronic Interface	4. Coarse Adjustment Locking Screw
5. Insert Holder	6. Coarse Adjustment Screw	7. Insert Slide	8. Lubrication Point

Smartbore Plus Head	Part Number	Diameter Range	Shank Length	Shank Diameter	Tool Body Length	Coarse Adjust	Approach Angle
	SB	mm	Short/Long (mm)	mm	mm	mm	°
	SB-M15	∅ 15 - 18.5	55.00/95.00	∅ 14	50	1.75	93°
	SB-M18-CC06 SB-M18-TP08	∅ 18 - 22	52.50/77.50	∅ 16	57	2.0	93°
	SB-M20-CC06 SB-M20-TP08	∅ 20 - 31*	75.00	∅ 18	46	5.5	93°
total adjustment range = 0.30mm on radius							

*Diameter is achieved across two separate insert holders, covering 20mm-26mm & 25mm-31mm.

Smartbore Plus Spares and Accessories

Part Number	Hexagon Wrench For Clamp Screw	Insert Screw	Torx Wrench Insert Screw	Smartbore Adjuster	Smartbore Battery Recharger	Grease Gun
SB-M15	R28	TS21	R27	SB- ADJ187	SB-CHR07	UFPG-00
SB-M18-CC06 SB-M18-TP08		RS2560 RS2045	R37			
SB-M20-CC06 SB-M20-TP08		RS2543 RS2045				

The Smartbore Plus solution is available for purchase as follows:-

- Boring head only
- Boring Head and Shank
- Boring Set (Boring Head, Shank & Adjuster)

Boring Head	Short Shank & Boring Head	Long Shank & Boring Head	Insert Holder	Boring Set
Part Number	Part Number	Part Number	Part Number	Part Number
SB-M15	SB-M15-S	SB-M15-L	CC..04	SB-M15-S-SET SB-M15-L-SET
SB-M18-CC06 SB-M18-TP08	SB-M18-CC06-S SB-M18-TP08-S	SB-M18-CC06-L SB-M18-TP08-L	CC..06 TP..08	SB-M18-CC06-S-SET SB-M18-TP08-S-SET SB-M18-CC06-L-SET SB-M18-TP08-L-SET
SB-M20-CC06 SB-M20-TP08	SB-M20-CC06-SH SB-M20-TP08-SH	----	CC..06 TP..08	SB-M20-CC06-SET SB-M20-TP08-SET

Purchasing the Smartbore Plus as a "boring set" provides a saving over purchasing parts individually.